

der ID 159719 -
April 18, 2017 11:32:54 AM

Split-2

159719

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D2646

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Aft Cap

Stop *NS2*

Start Date: 4/18/2017 Start Qty: 50.00

Required Date: 5/18/2017 Req'd Qty: 50.00

50
50 38
DAS
21
9-89

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: 2 Date: APR 19 2017

Tooling:

Date:

Run Start *NR1*

QC: 2 Date: APR 19 2017 SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2646	Rev C								

100

100

Purchasing

Purchasing

PURCHASING

0.00

Memo

0.00

Issue P/O: 35991 1-Spin as per Dwg D2646 2-Material release
note required
Vendor: Sieg's Manufacturing

50

APR 19 2017

110

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

1.00

Ensure Material Release Note is attached

50x 52 17-5-19

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

50

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MAY 19 2017

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Item ID: D2646 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Cap
 Start Date: 4/18/2017 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 5/18/2017 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum <i>M 137176.</i> Memo START TIME: <i>8:40</i> FINISH TIME: <i>9:10</i> OVEN TEMPERATURE: <i>300°</i>	0.00 0.60				<i>17</i>	<i>0</i>	<i>17-07-14</i>	<i>338</i>
170 *170* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.50				<i>8x</i>	<i>0</i>	<i>17-07-12</i>	
180 *180* Small Fab Small Fab	Small Fab Memo Install inserts as per Dwg D2646 <i>PK9</i>	0.00 0.96				<i>8x</i>	<i>0</i>	<i>17-07-12</i>	

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JUL 17 2017

JUL 17 2017

to f.p.001
Dr 21 MLS 17-07-12

Picklist Print

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Work Order ID: 159719

159719

Parent Item: D2646

D2646

Parent Item Name: Aft Cap

Start Date: 4/18/2017

Required Date: 5/18/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: G05.08.22Hole size revised in Step 5KJ/JLM
 IPP Rev:H Changed Inserts 07-02-19 JLM
 IPP rev I changed inserts 07.06.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS7-1032-130 AELS8-1032-130 Purchased

No

110

Each

2,515.000

2

100

AI S7-1032-130

Rivnut

Location

Loc Qty

Loc Code

FG

100

M128649

50

M136048

50

FP001

2207

M128649

155

M136579

2052

ST556

208

M136048

208

D2646P

Purchased

No

180

Each

0.0000

1

50

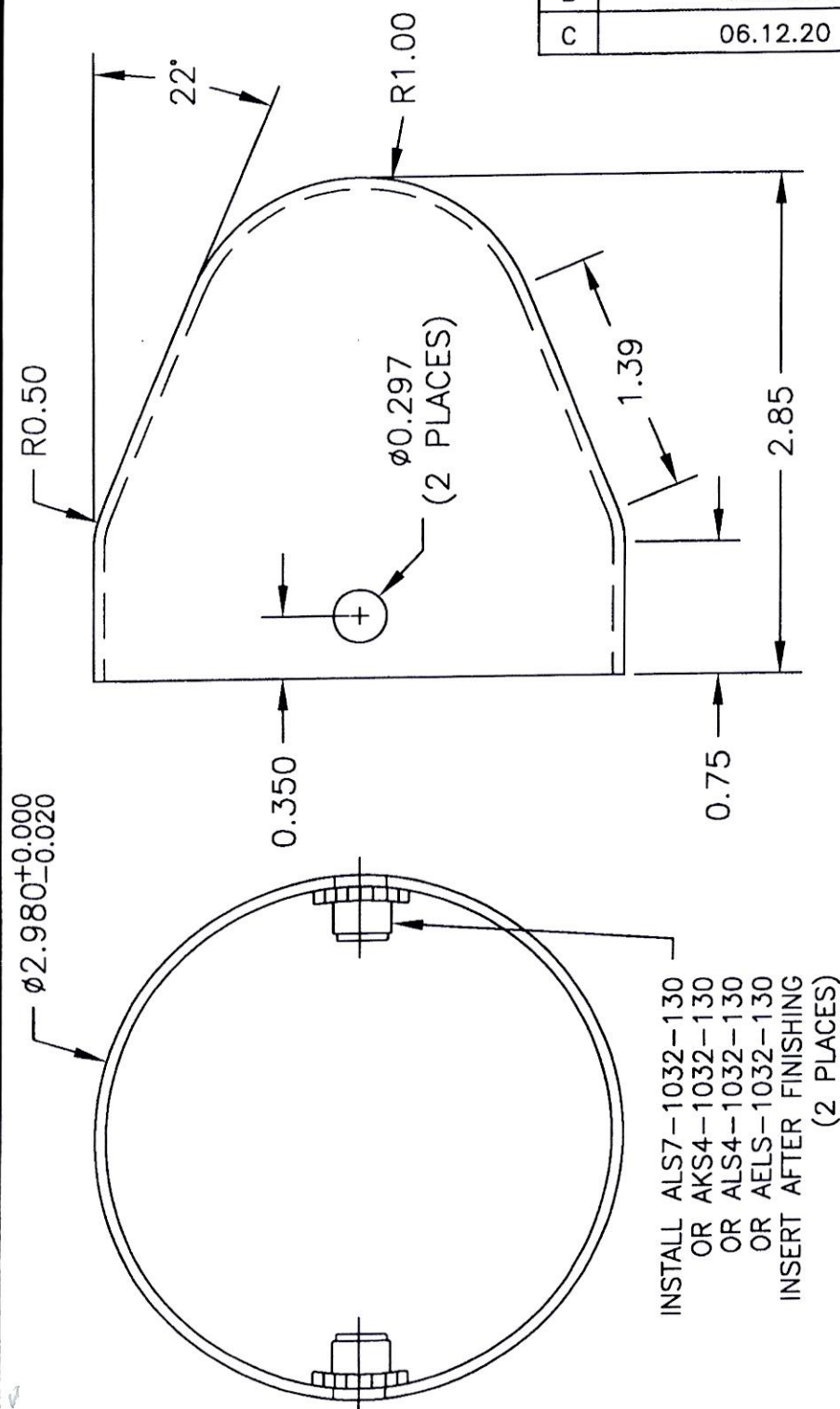
D2646P

Aft Cap

X16

50 x SP175-19.

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2646	REV. C SHEET 1 OF 1
DATE 06.12.20		TITLE AFT CAP	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	05.04.01	CHANGE TO CLOSED INSERTS	
C	06.12.20	CHANGE TO OPEN ENDED INSERTS	



RELEASED

07.02.12

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

APR 19 2017

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~~D2646 AFT CAP~~

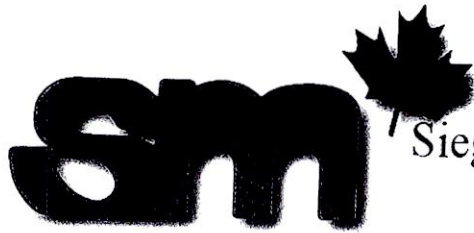
- 1) MATERIAL:
- 2) FINISH:

3) ALL DIMENSIONS ARE IN INCHES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Quality Metal Spinning
Website: www.siegsmf.com

6236 205 Street Langley, British Columbia, Canada V2Y 1N7
Phone: (604) 530-7455 ~Email: accounts@siegsmf.com

Packing Slip

Packing Slip No.: 48105
Date: 05/12/2017
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Sold to: DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7	Ship to: DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7
Order No.: 35991	Sold By: LOWEY, ARLA
Shipped By:	Ship Date: 05/12/2017
Tracking No.:	

Item No.	Unit	Description	Quantity	Backorder quantity
D2646P ✓	Each	Aft CAP	50	

SP17-519

Comment:

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